## Massachusetts Institute of Technology

## Center For Space Research Cambridge MA

Room NE80-6073 Ph: 617-253-7552 Fax: 617-253-8084

Gus Comeyne NASA/Goddard Space Flight Center Astro-E/Integral Mission Manager International Projects, Code 404 Building 6, Room S133B Greenbelt, Maryland 20771

March 5, 1998

## Dear Sir:

Enclosed please find 5 summary Progress Report for the period ending February, 1998 on contract NAS5-32929, ASTRO-E. This report is required by item 10 of section F.1 of the contract. Please distribute 4 of these reports as called for in section C.2 (as directed in section F.1) to:

1 copy	Contracting Officer	Mail	Code	284.5
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Linthicum Heights, MD 21090-2934

Very truly yours,

liam F. Mayer William F. Mayer

Associate Director, CSR

## Progress Report - MIT-CSR XIS Project

Contract NAS5-32929 Period Ending February 28, 1998

## Flight Electrical System Design

The Critical Design Review was conducted at MIT January 12-14 1998 at MIT. Details of the CDR can be found in the presentation material (copies were provided to GSFC via Gus Comeyne at the review). In summary, the design was judged to be acceptable to proceed to flight build, with some provisions associated with the design of the sensor assembly (See details later in this report). Some of the review materials, along with the action list can be seen at:

## http://acis.mit.edu/syseng/astroe/pages/docs\_home.html

All Engineering Model 2 (EM2) design details were completed and successfully tested. The necessary number of additional circuit boards and mechanical items were fabricated in order to upgrade existing engineering test beds (both here and in Japan) to the new configuration and to create new test beds for the MIT Detector Calibration Lab. The Japanese system upgrade was accomplished in mid February along with the delivery of the 1st calibration lab system. The 2nd calibration lab system will be delivered during the 1st week in March and the 3rd near the end of March (The 1st two systems being the primary units). Details of the Japanese upgrade can be found in the attached trip report.

For the most part, the project is now heavily into the flight fabrication cycle, with just a few lingering design details being carried forward.

Controller Board - Flight board layout and routing is complete. The new artwork has been produced and has been sent out to IMI for fabrication (IMI was selected as the vendor of choice for the fabrication of the raw flight boards). The boards are scheduled to be delivered in mid March and will be assembled here at MIT.

**Backplane** - Since there was no design changes to the backplane. The artwork from the engineering build will be used to fabricate the flight boards. The artwork will go to IMI mid-march.

**Driver Board** - Flight board final layout and routing is scheduled to begin the 2nd week in March. It is expected that this layout should be completed within a week.

Video Board - The schematics for this board will be delivered to Winter Design for board layout and routing at the same time as the Driver Board, so that work on it can begin as soon as the Driver Board is completed. It is expected that this board is a two week relayout, as it is our most densely populated board.

TCE Board - Finally, the TCE board will go in for layout and routing after the video board. This is not a very complex board and is tested somewhat independently of the other four boards, so it will be the last one scheduled.

CCD - An additional mechanical model was fabricated to support additional testing required as a result of problems encountered meeting the shock environment specification. The 1st flight candidate detector delivery was scheduled for delivery from MIT-LL to MIT-CSR mid February, but a problem in one of the final fabrication stages (the bond pull test station) damaged the device. The delivery of a new device is now scheduled for mid March and the remedy to the problem we encountered will be some additional fixturing at

the station. As a side note, flexprints from the flight lot were sent out for independent analysis by Hi-Rel and the consensus is that they are acceptable for use.

## Flight System Mechanical Design

After the Critical Design Review, only one significant design detail remained unresolved. Just prior to the CDR, a series of environmental tests were conducted on the mechanical engineering models of both the sensor base and the electronics box assembly. A failure during the sensor base shock test indicated that the current design would not assure that the thermal electric coolers (TECs) would not be damaged during launch. A review of the shock requirement by NEC did not provide any relief from the specified levels, so a new design was proposed at the CDR. Since then, further review of the new design indicated that there still may be a problem, so the design was further modified and will be tested in early March. The nature of this design work is how to hold the detector in place during launch, without introducing an unacceptably high additional thermal load into the detector. The detector itself is not adversely affected by this motion, but the thermal electric coolers that the detector is rigidly mounted to are fairly fragile.

Long lead time items, such as the sensor body, connector plate, electronics box panels, etc. are either on order or are currently being quoted and will be placed on order during March. Small mechanical pieces and assembly fixturing are being fabricated in our machine shop at this time.

## Ground Support Equipment

The core software utilities for engineering are complete and the additional tools for the Calibration Lab to operate the XIS instrument are also complete. The software under development now is the long and short form test scripts needed to streamline performance verification of the engineering and flight units up thru spacecraft integration.

The EGSE hardware is currently designed and being fabricated. A total of 6 units is scheduled to be assembled, with all the material in-house and fabrication and test activity spread out between now and June.

The drawings for the Shipping containers are in progress and quotes for the outer shells have been received. POs for the shells will be placed in March and fabrication/assembly of support structures is planned for May.

## Miscellaneous

## Meetings

The only formal meeting was the Critical Design Review at MIT January 12-14 1998.

## Upcoming Meetings

SWG/XIS Team Meeting in Honolulu ... March 10-13 1998

## Communications with GSFC/NASA

- •Submission of October 97 January 98 533M Financial Reports
- •Submission of October 1997 Technical Progress Report
- •Trip Report EM2 Upgrade at Osaka University
- •Memo Contract Deliverables Issues memo to Gus Comeyne
- •Memo(s) Misc. Standard Procurement Notifications

# Astro-E XIS Master Schedule

Prelim. Design Prelim	ζζ	1994	1995	1996	1997	1998	6661	
Preliminary Design Fix    PM Design EXPENSION Fix    FM Manufacture  SSS Env. Part & SI Calibration  Jan 98 Feb Mar Apr Apr May June  CDR    AETTCE Mechanical Components Complete    Flight PCBs in-house and fully tested    Cal Lab -1 Delivered    Ath flight CCD available for integration into sensor base    System Assembly & Test  System Env Testing  Integrated System Characterization  Transfer Flight systems to NBE	्र प्राच्य		Prelim. Design		esign			
FM Devign Extra Size Continuents in thouse   CDR	Syst IæG		eliminary Design Fix +	)	Iritical Design Fix		Launch	
AE/TCE Mechanical Components Complete  Flight PCBs in-house and fully tested ◆  Sensor Base Components inhouse ◆  CCD Level Calibration  CCD available for integration into sensor base ◆  4th flight CCD available for integration into sensor base ◆  System Assembly & Tess  System Assembly & Tess	Flight Model Start			FM Dosign	FM Manufacture S/S Env.	Test & SI Calibration FM Integration Test	Launch Sile Operations	
AE/TCE Mechanical Components Complete  Flight PCBs in-house and fully tested  Sensor Base Components inhouse   CCD Level Calibration  CCD available for integration into sensor base   4th flight CCD available for integration into sensor base   System Assembly & Tes		Jan 98	Feb	Mar	Apr	May	June	
Sensor Base Components inhouse   CCD Level Calibration  CCD available for integration into sensor base   System Assembly & Tes  System  Integrated		CDR •		AE/TCE Mech	anical Components	Complete +		· ·-
CCD Level Calibration  CCD available for integration into sensor base   System Assembly & Tes  System  Integrated				rugni rein ponents inhouse 🔸	s in-nouse and juily	• naisa		
CCD Level Calibration  CCD available for integration into sensor base   System Assembly & Tes  System Assembly & Tes		Cal Lab -1 Delivered Cal Params. Set						
nsor base *  System Assembly & Tes  System			CCD Level Calibration		· 全			
System Assembly & Testing  System Env Testing  Integrated System Characterization  Transfer Flight systems to NEC-USA		Ist flight (	CCD available for integration 4th flight CCD available for	into sensor base 🔸	sor base 🔸			
System Env Testing Integrated System Characterization Integrated System Characterization Integrated System Characterization Integrated System Characterization Integrated Systems to NEC-USA					System Asse	mbly & Test		
Transfer Flight systems to NEC-USA +						System Env Testing Integrated System Charac	terization	
				~		Transfer Flight	systems to NEC-USA	•

## MASSACHUSETTS INSTITUTE OF TECHNOLOGY

## CENTER FOR SPACE RESEARCH

CAMBRIDGE, MASSACHUSETTS 02139-4307

 mcd@space.mit.edu
 fax (617)253-8084

 Room NE80-6047
 (617)253-3571

## MEMORANDUM

TO: J. Boughan, W. Mayer, R. Foster, R. Elder

FROM: Michael Doucette
DATE: February 24, 1998

SUBJECT: Trip Report - Osaka University

Upgrade of the MIT ASTRO-E XIS Instrument Analog Electronics and Thermal Control Electronics (AE/TCE) Engineering Model to Revision 2 was conducted by myself the morning of 2,15/98 at the Department of Space Science, Osaka University, Osaka Japan. The upgrade consisted of removing the top cover of the AE/TCE enclosure, swapping the Controller Board, Video Board and Driver Board and replacing the enclosure cover. The TCE Board was not replaced.

A possible interference problem between components D3 and D4 on the backplane and the Driver Board wedge lock was discovered during reassembly. It was determined that the wedge lock, although close, did not contact either component and reassembly was completed.

Extensive testing of the AE/TCE signal levels and timing using the "KIS Dummy CCD Box" began the afternoon of the 2/16 and continued through late afternoon of 2/18 at which time the AE/TCE was interfaced to the Osaka CCD. Extensive support was provided by Dr. Shunji Kitamoto and several graduate students.

The following is a summary of the anomalies found during testing:

- Bias levels were being set to "4ef0" instead of "0000". It was determined that this was not a problem as the command file being used was using the bias level for the MIT CCD.
- The Command Clock/Command Data phase (Osaka EGSE) was incorrect (i.e., the positive going edge of the clock occurs in the middle of the data bit instead of the negative going edge).
- Many housekeeping values were reported incorrect when the Command Clock/Command Data phase (see above) was corrected. The problem may be in the EGSE as the raw data was correct. The clock/data phase was returned to the incorrect phase.

- Two read commands per housekeeping byte were required and a fix was implemented allowing one byte per read command. We were asked not make any changes until the problem and possible solution was discussed with FJT.
- Some housekeeping values (IA 01, 02 and 03) max out at 12.8 Volts. The fix will require a voltage divider resistor change and its implementation will be negotiated with Richard Foster.

The following are highlights of the test results:

- The single-ended interface levels were well within spec.
- The RESET line pull-down modification functioned properly.
- The Dummy CCD gain and noise levels were consistent with measurements obtained at MIT.
- The Osaka CCD (high and low) gain and noise levels were very satisfactory to Osaka scientists.

## Massachusetts Institute of Technology Center for Space Research

Cambridge, Massachusetts 02139

Room 37-241

617-253-7502

FAX 617-253-3111

Mon, Mar 2, 1998

Mr Gus Comeyne Mail Code 404 Goddard Space Flight Center Greenbelt, MD 20771

Dear Gus,

The purpose of this letter is to document a proposed change in the hardware deliverables to the MIT/GSFC Contract (NAS5-32929) for the MIT contribution to the XIS experiment on the Japanese ASTRO-E mission. This is the "unofficial" version - if you agree with the proposal, we will submit it through the proper contract channels.

Since the time the contract was signed in 1996, the detailed plans in Japan have matured. Both Osaka and Kyoto Universities have set up complimentary calibration systems for CCDs. Therefore, the need for MIT to supply vacuum chambers (Mechanical Ground Support Equipment) to Japan has vanished. In fact, MIT did not deliver (for loan) the vacuum chamber called out in Clause H.6 of the contract, and we propose now not to deliver the vacuum chamber called out as item #4 in Clauses B.1 and F.1. However, based on the discussions at the CDR in January, we now understand the plans of our Japanese colleagues for the calibration of the CCD detector systems and Analog Electronics (AE). It is quite apparent that a second copy of the Electrical Ground Support Equipment (EGSE) will be required in Japan in order that calibration of the flight detector assemblies and AE's can be done in parallel at both Osaka and Kyoto (each university plans to calibrate two detector assemblies and one AE for about a month, then they would swap units). Obviously, each requires an EGSE, but only one is called out in the current contract (item #1c in clause B.1). Therefore, we propose to deliver a second EGSE in June, at the same time we deliver the flight hardware. For your information, although not a contractual item, in June we also plan to update the original EGSE that was delivered last summer so that all users of an ASTRO-E system will have the same hardware/software.

Given the above, we propose the following changes to the contract:

- a) Delete the second item of Clause H.6 (vacuum chamber loan).
- b) Delete the current item #4 of Clauses B.1 and F.1 (vacuum chamber).
- c) Add a new item #4 to Clauses B.1 and F.1 titled "Electronic Ground Support Equipment (EGSE)", with a delivery date of June 1998.

There would be no effect on the contract schedule or cost for these changes.

Please call if you have any questions about this proposal.

Sincerely,

Bill Maye

## Massachusetts Institute of Technology Center For Space Research

## MIT-XIS General Planning Overview

Rev 1.0 - CDR Review Copy Jan 12, 1998

Astro-e X-ray Imaging Spectrometer Project

# XIS Critical Design Review Agenda

# Monday - January 12 1998

9:00AM	Kickoff Meeting Welcome
3	
9:15AM	Instrument Overview System Overview Rick Foster
	Performance Frank LaRo
	Summary (Hayashida)
	Changes From EM1 EM2 Test results Summary Fred Kasparian
	Mechanical Design Overview of design Changes from EM1
	Bonnet Overview (Awaki)
	EM2 Test Result Summary FM Environmental Test Plan at MIT
12:00	Lunch
I:30PM	Afternoon Session
	GSE Overview of design Changes from EM1
	Software Summary (M19ata) Calibration
	MIT Calibration Plan Summary Calibration of EM1 Summary (Tsuru) Strategy for the XIS calibration (Dotani)
	Performance Assurance
	Deliverables List Fabrication Plan
4:30PM	Wrap-Up Meeting

## Tuesday - January 13 1998

Kickoff Meeting 9:00AM

Agenda Update .....

Detailed Review Team Meetings 9:30AM

Electrical

Dick Elder, Frank LaRosa, John Doty, Kiyoshi Hayashida, Katsuji Koyama

Mechanical

Fred Kasparian, Steve Kissel, Bob Dill, Hisamitsu Awaki, Hiroshi Tsunemi

Ground Support Equipment (GSE) Michael Vezie, Beverly LaMar,

Emi Miyata, Masanobu Ozaki

Calibration

Steve Kissel, Mark Bautz, Ed Morgan,

Takeshi Tsuru, Tadayasu Dotani

Planning (After Calibration Meeting)
Rick Foster, Bill Mayer, George Ricker

Steve Kissel, Mark Bautz

**Gus Comeyne** 

Japanese members

Lunch Break 12:00 CDR Wrap-up Meeting 1:30PM Subsystem Action Item Review & Disposition Electrical - Dick Elder

Mechanical - Fred Kasparian

Calibration - Steve Kissel GSE - Michael Vezie

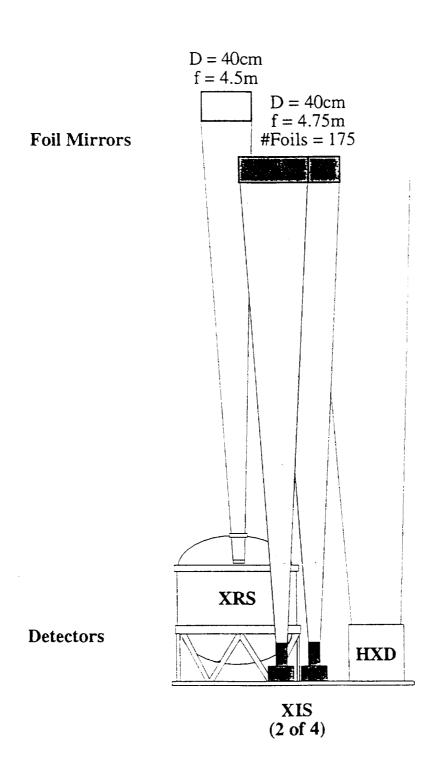
Planning - Rick Foster

Wednesday's Agenda

Wednesday - January 14 1998

Kickoff Meeting 9:00AM Subgroup meeting agenda (As Required)

## Astro-E SI Layout (Sideview) Rev 1.0 1/7/98



## XIS Fabrication and Test Plan Summary

Rev 1.0 12/15/97

MIT Center For Space Research 70 Vasser Street Cambridge MA

## 1.1 Introduction

The purpose of this document is to layout the general fabrication and test plan for the MIT portion of the X-Ray Imaging Spectrometers (XIS) that will fly aboard the upcoming Japanese mission Astro-E. It is for the most part limited to those activities undertaken by MIT prior to the instrument delivery to Japan. For a full picture of the complete test suite, this plan would have to be augmented with the planned test activities involving the flight units after they are delivered to Japan

## 1.2 Deliverables Master Schedule

As part of the program, there is a significant amount of hardware and software being produced to support the needs of the program. The following table lists the items that are required along with their fabrication status as of the time of the Critical Design Review (CDR).

Several of the items listed in the table need to be finalized both with the PI team and with the various organizations that implement contract changes. Those items are identified by a TBD in the notes column.

Unit	Owner	Due Date	Status	Notes
AESIMI.1	PI	Oct96	D	
AESIM1.2	MITe	Nov96	D	
AESIM1.3	PI	Jan97	D	
DESIMI.1	PI	May 97	D	
DESIM1.2	MITe	May 97	D	
VacChamber1.1	PI	May97	NR	Not required, remove from contract (TBD)
VacChamber1.2	PI	June98	NR	Not required, remove from contract (TBD)
SEGSE1.1	MITe	Jan 98	WIP	
SEGSE1.2	MITC	Jan 98	WIP	
SEGSE1.2	MITC	Jan 98	WIP	`
SEGSE1.2	MITC	Feb 98	WIP	
SEGSE1.2	MITC	June 98	WIP	
SEGSE1.2	MITC	June 98	WIP	
AE/TCE EM1.1	PI	June 97	D	Upgrade to EM2 Config. Feb98 (TBD)
AE/TCE MM1.1	MITe	Dec 97	D	
AE/TCE EM2.1	MITe	Dec 97	D	
AE/TCE EM2.2	MITC	Jan 98	WIP	
AE/TCE EM2.3	MITC	Jan 98	WIP	
AE/TCE EM2.4	MITC	Feb 98	WIP	
AE/TCE EM3.1	PI	Sept 98	NA.	TBD Add to contract
AE/TCE FM1.1	PI	June 98	NA	
AE/TCE FM1.2	PI	June 98	NA.	
Spares FM1.1	MITe	June 98	NA.	
Sensor EM1.1	PI	June 97	D	
Sensor MM1.1	MITe	Dec 98	D	
Sensor FM1.1	PI	June 98	NA.	
Sensor FM1.2	PI	June 98	NA	
Sensor FM1.3	PI	June 98	NA.	

Sensor FM1.4	PI	June 98	NA	
Sensor FM1.5	PI	Sept 98	NA.	
Containerl.1	PI	May 97	D	Sensor Body
Container1.2	PI	June 98	NA.	
Container1.3	PI	June 98	NA.	
Container2.1	PI	May 97	D	AE/TCE
Container2.2	PI	June 98	NA	
Container2.3	PI	June 98	NA.	
Container2.4	PI	June 98	NA.	
Container2.5	PI	June 98	NA.	
Container2.6	PI	Sept 98	NA	
Container3.1	PI	May 97	D	EGSE
Container3.2	PI	June 98	NA.	
Container3.3	PI	June 98	NA.	
Container4.1	PI	Sept 98	NA.	Lab AE/TCE

## 1.2.1.1 Status Codes

D Delivered

NA Not Activity

NR No longer required

WIP Work in progress, material kitted & assembly scheduled

## 1.2.1.2 Configuration Descriptions

AESIMI.x ANALOG ELECTRONICS SIMULATOR VERSION 1

Berkeley Camera S56DSP Board

Custom interface electronics box

Interconnect Cables (Not Vacuum Compatible)

DSP -> AESIM

AESIM\_MPU ->target

AESIM\_PPU ->target

Software running under SunOS4.1.x

DESIM1.x DETECTOR ELECTRONICS SIMULATOR VERSION 1

2 Berkeley Camera S56DSP boards

Custom interface electronics Box

Interconnect Cables (Not Vacuum Compatible)

DSP(2) -> DESIM

DESIM\_MPU ->target

DESIM\_PPU ->target

Software running under Solarisl.x

## SEGSE1.x SUPER ELECTRICAL GROUND SUPPORT EQUIPMENT VERSION 1

1-3 Berkeley Camera S56DSP boards

(Number of Boards delivered w/ each system TBD)

2 DESIM Only Mode

1 AESIM Only Mode

3 AESIM/DESIM Mode

Custom interface Box

Interconnect Cables (Not Vacuum Compatible)

DSP(2) -> SEGSE

SEGSE\_MPU ->target

SEGSE\_PPU ->target

There are other non-standard diagnostic cables

Software running under

## SunOS4.1.x - AESIM section Solaris - DESIM section

AE/TCE EM1.x ANALOG ELECTRONICS AND THERMAL CONTROL ELECTRONICS ENGINEERING MODEL VERSION 1

XIS Backplane, Controller and TCE engineering boards

HETE Driver and Video Boards

2 AE/TCE to Sensor CCD Cable (1 vacum compatible)

2 AE/TCE to Sensor TEC Cable (1 vacum compatible)

Side B populated with thermal dummy boards

Not all components in flight packages

Almost Flight like housing (Low epsilon surface)

AE/TCE MM1.x ANALOG ELECTRONICS AND THERMAL CONTROL ELECTRONICS MECHANICAL

MODEL VERSION 1

XIS Backplane

Mechanical Mass Model PCBs on both sides A and B Almost Flight like housing (Low epsilon surface)

AE/TCE EM2.x ANALOG ELECTRONICS AND THERMAL CONTROL ELECTRONICS ENGINEERING

MODEL VERSION 2

All XIS engineering type boards

Side B unpopulated

Lab Box Housing

1 AE/TCE to Sensor CCD Cable (Not vacum compatible)

1 AE/TCE to Sensor TEC Cable (Not vacum compatible)

Not all components in flight packages

Not vacuum compatible

AE/TCE EM3.x ANALOG ELECTRONICS AND THERMAL CONTROL ELECTRONICS ENGINEERING

MODEL VERSION 3

All XIS flight type boards (Not conformally coated)

Side B unpopulated

Lab Box Housing

1 AE/TCE to Sensor CCD Cable (Not vacum compatible)

1 AE/TCE to Sensor TEC Cable (Not vacum compatible)

Not vacuum compatible

AE/TCE FM1.x ANALOG ELECTRONICS AND THERMAL CONTROL ELECTRONICS FLIGHT

MODEL VERSION 1

All XIS type boards

Build with flight components

Flight Housing per MICD

2 AE/TCE to Sensor CCD FM Cables

2 AE/TCE to Sensor TEC FM Cables

Flight Qualified

Spares FM1.x ELECTRONIC SPARES, FLIGHT MODEL VERSION 1

1 set of key flight qualified components

1 CCD Assembly

1 Backplane

1 Video Board

1 Controller Board

1 Driver Board

1 TCE Board

Sensor EM1.x SENSOR BODY W/CCD, ENGINEERING MODEL VERSION 1

Fully functional CCD & TEC

Unbonded detector

Spreader Bar Configuration

Sensor MM1.x SENSOR BODY W/CCD, MECHANICAL MODEL VERSION 1

Non-functional CCD & TEC

Flight Like mechanical configuration

Sensor FM1.x SENSOR BODY W/CCD, FLIGHT MODEL VERSION 1

Fully Functional Flight Qualified

### 1.3 Environmental Tests

The following matrix represents the planned environmental tests to be conducted by MIT prior to delivery of the instruments. Since the MIT portion is only part of the XIS instrument, further environmental tests of the integrated flight instrument will be conducted in Japan. The details of those tests are not covered by this plan.

	Random	Shock	Thermal	Vacuum	EMC
AE/TCE	δī	Ŏī	N	N	N
MM1.1					
AE/TCE	N	N	Y	N	P
EM2.1					
AE/TCE	TA	TA	Y	Y	N
FM1.1-2	:				
Spares	AT	AT	Y	Y	N
FM1.1			<u> </u>	; ; ;	
Sensor	N	N	Y(J)	Y(J)	N
EM1.1		<u> </u>		<u> </u>	
Sensor	QT	QT	C>	< C	N,
MMl.1					<u> </u>
Sensor	TA	AT	C>	< C	N
FM1.1-5		l			<u> </u>

Random Vibration

AT - Acceptance Test Levels

N - Not Necessary

QT - Qualification Test Levels

Shock

AT - Acceptance Test Levels

N - Not Necessary

QT - Qualification Test Levels

Thermal

N - Not Necessary

Y - Yes

Y(J) - Yes, data from ISAS TTM test used

C - Combined with vacuum test

Vacuum

- Not Necessary

Y - Yes

N

```
Y(J) - Yes, data from ISAS TTM test used
```

C - Combined with thermal test

EMC

N - Not necessary

P - Partial (Secondary power noise, ripple and transient susceptability)

## 1.3.1 Environments Analyzed

## 1.3.1.1 Radiation Effects on Analog Electronics

For the AE/TCE, which has a minimum housing wall thickness 0.040", a general guideline of 2K RadsSi Total Dose was used in the parts selection process. System design will preclude permanent damage due to single event latch up.

## 1.3.1.2 No Impact Environments

These environments were briefly reviewed and they did not appear to have a first order effect on the MIT portion of the XIS instrument, so no further analysis/tests were conducted.

Acoustics Spin Incident Sunlight Earth Emitted Radiation and Earth Albedo

## 1.4 Electronic Parts

In most cases, parts were chosen that have flight heritage on one of the other CSR missions (AXAF,XTE,HETE or Astro-D). While many of these are Mil-Std parts, other are procured as Industrial Grade, based on engineering considerations such as temperature range, packaging, power consumption, etc.

All parts selected will be reviewed by the MIT CSR Product Assurance Manager to confirm that there are no alerts out against the parts and to suggest alternate parts/packaging that would improve reliability. In addition to standard parts screening, a review of the parts from a radiation tolerance point of view will be conducted.

## 1.5 Delivery and Transportation

Since there are several contracts that govern this project, there is a need to closely coordinate the details associated with the delivery of finished goods. The follow guidelines, established using the earlier engineering model delivery as pathfinder, should allow for an efficient transfer of the flight and support equipment

- NEC-USA is responsible to obtain an export license for all the equipment that needs to be transferred between the U.S.A and Japan.
- MIT is responsible to provide NEC-USA a detailed description of the items that need to be shipped, this description will be itemized by shipping container
- MIT suggests that the export license cover the period of June 1, 1998 thru Dec 1,1998 and be structured so that individual shipping containers may be sent separately if needed.
- MIT must first transfer ownership of the deliverable items to NASA-GSFC, who in turn will transfer ownership to NEC-USA. This transfer will be on paper only, as the equipment is not planned to physically leave MIT. Once NASA-GSFC has signed over the equipment to NEC-USA, their representative may take possession of the

equipment at MIT for delivery to Japan. NEC-USA is responsible for all shipping and handling of the equipment once they pick it up at MIT.

The details of what constitutes a reasonable acceptance criteria is still TBD at this time and needs to be worked out in the near future.

MIT level participation in the initial setup of the equipment in Japan is still TBD at this time and will be worked out prior to receipt of the equipment at Osaka/Kyoto Universities.

## Massachusetts Institute of Technology Center for Space Research

Cambridge, Massachusetts 02139

617-253-7502

Room 37-241

FAX 617-253-3111

Tue, Feb 10, 1998

Mr. David Baden International Projects Resource Manager Code 404 Goddard Space Flight Center Greenbelt, MD 20771

Dear Mr Baden,

This letter, and the attachments enclosed, are in response to your request for POP Data for the MIT/CSR project on Astro-E (Contract NAS5-32929). The answers below follow the order of the questions presented in your letter of January 23, 1998.

- 1) The Master Schedule for the MIT activities for the XIS experiment on Astro-E are presented on the attached chart taken from the CDR presentation in mid-January at MIT. Since that time there have been no changes to the schedule, so the attachment is still accurate. We still expect to make our delivery of the flight hardware to GSFC (for immediate transfer to NEC-USA) by the end of June, 1998.
- 2) The current contract value of \$4,631,134 was established by Modification #1 of the contract, dated May 24, 1996.
- There are no known problems associated with the current contract for the delivery and integration of MIT hardware into the Astro-E mission. However, in the context of a 5 year budget plan, you should be aware that the current contract does <u>not</u> include any funding for Mission Operations and Data Analysis (MO&DA). An RFP for this activity has not been received; in fact, discussions of the SOW for the MO&DA tasks have not yet been initiated. However, one could reasonably assume that the SOW and funding requirements for MO&DA on Astro-E will be similar to that on Astro-D (ASCA). This ASCA work is funded via a Grant (NAG5-2685) from GSFC and is managed from Code 668 (Dr. Nick White). This grant has a four year period which ends in August of this year, and a total TEC of \$1,179,000.
- 4) The cumulative actuals through January, 1998, by element of cost, are shown in the table below:

Element of Cost	1/31/98 Cumulative Amount
Salaries and Wages	379.8
Employee Benefits	175.3
Indirect Costs	535.6
Travel	41.1
Materials and Services	359.1
Subtotal	1,490.9
Lincoln Laboratory (CCDs)	706.9
ESPACE	157.3
Total	2,355.1

- Monthly projections for the period of Feb. 98 to Sept. 99 are provided on pages 1 and 2 of the attached table (Astro-E POP, 2/98).
- The projection for Fiscal Year 2000 is provided on page 3 of the attached 6) table (Astro-E POP, 2/98). This page also includes the overall project total cost.

If you have any questions on the data provided, please feel free to call.

Sincerely,

William F. Mayer William F Mayer

CSR Associate Director

## REPORT DOCUMENTATION PAGE

Form Approved

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